

PUBLISHED: 17-SEP-2019
2020.0 DEFENDER (LE), 205-03

FRONT DRIVE AXLE/DIFFERENTIAL

DIFFERENTIAL FRONT LEFT BUSH (G2344694)

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REMOVAL AND INSTALLATION

PART(S)

STEP	PART NAME	QUANTITY
Installation Step 3	Steering gear bolts	2

REMOVAL



NOTE:

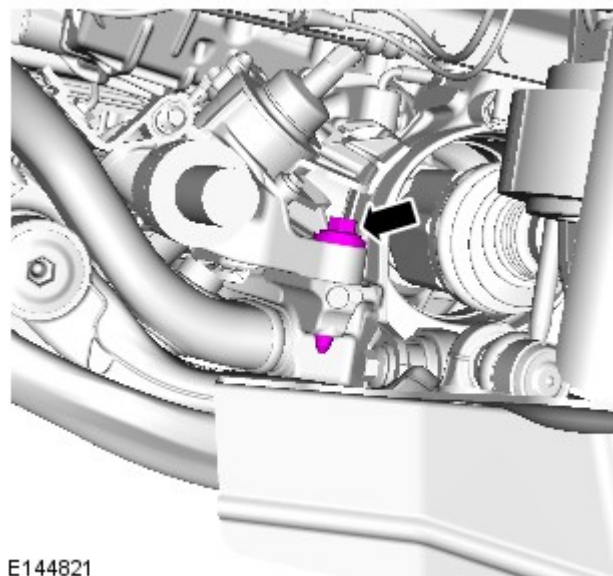
- This procedure contains illustrations showing certain components removed to provide extra clarity.
- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.

1. Raise and support the vehicle on a suitable 2 post lift.
Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).
2. Remove the differential.
Refer to: [Differential](#) (205-03 Front Drive Axle/Differential, Removal and Installation).

3.

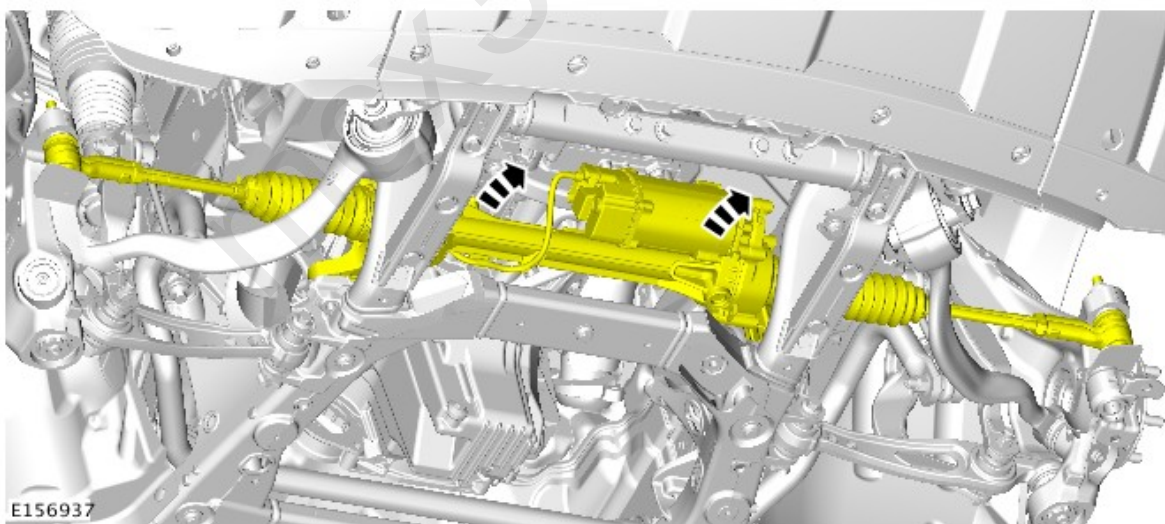
 NOTE:

- Left side shown, right side similar.
- Repeat the step for the other side.



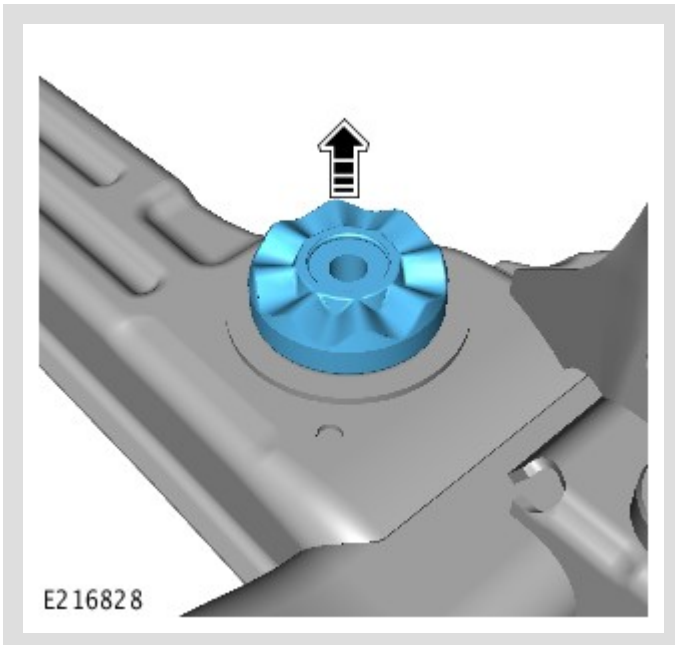
Remove and discard the 2 steering gear retaining bolts.

4.



Reposition the steering gear away from the front subframe.

5.



Remove the front differential bush.

INSTALLATION

1. Install the front differential bush.

2. Reposition the steering gear in the original position.

3. Install and tighten the 2 new steering gear bolts.

Renew Part: [Steering gear bolts](#) Quantity: 2.

Torque

Stage1: **100Nm**

Stage2: **240°**

4. Install the differential.

Refer to: [Differential](#) (205-03 Front Drive Axle/Differential, Removal and Installation).